# **Maintenance Procedures**

### **Maintenance Schedule**

The maintenance procedures have been divided into subsections that include: Commissioning, Quarterly, Annually and Programmed maintenance intervals. The maintenance inspection report has been divided into general areas of the machine that include: Drive Chassis, Platform, Functions and Controls, Engine and Electrical.

Failure to perform these procedures may result in poor performance, component damage and unsafe operating conditions. They are essential to safe operation, machine performance and service life.

**Commissioning:** A series of required one time maintenance procedures to be performed at 50 and 150 hour intervals.

**Quarterly and Annually:** A series of maintenance procedures to be performed quarterly or annually.

**Programmed:** A series of maintenance procedures to be performed during a Pre-Delivery Preparation or based on machine operating hours.

### **Maintenance Inspection Report**

The maintenance inspection report contains checklists for each type of scheduled inspection.

Make copies of the *Maintenance Inspection Report* to use for each inspection. Maintain completed forms for a minimum of 4 years or in compliance with your employer, jobsite and governmental regulations and requirements.

### Instruction Examples

**Commissioning Example:** 

Commissioning		1 50	1 150
2 Engine - all models	3 PO-1	4	4

### Quarterly and Annually Example:

6 Drive Chassis	1 Intervals	Q	Α
Inspect the tires, wheels and Lug Nut Torque	<b>3Q-4</b>	4	⁄5 <sup>Ø</sup>

Programmed Example (under 1000 HRS):

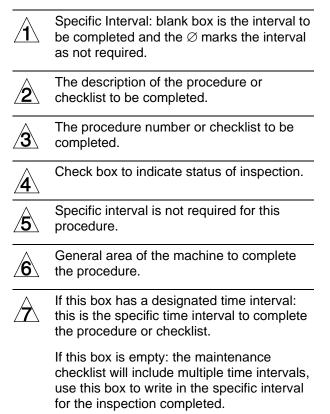
Programmed Maintenance - Under 1000 HRS	Status	Enter Hours
Check Track Tension/Fastener	4	A <sup>50</sup>
Engines - Deutz Under 1000 HRS 3 P0-2	À	$\hat{A}$

#### **Programmed Example:**

Programmed Maintenance	<b>/1</b> \+	ours	are	In th	ous	ands
All models	1	2	3	4	6	12
Engine - all models, 1000 hrs 3 P1-1	4	ø	ø	ø	ø	ø

### Instructions Legend

Use the following detailed descriptions to identify the intended use of the maintenance inspection reports.



### **Pre-Delivery Preparation Report**

### **Fundamentals**

It is the responsibility of the owner or dealer to perform the Pre-delivery Preparation.

The Pre-delivery Preparation is performed prior to each delivery. The inspection is designed to discover if anything is apparently wrong with a machine before it is put into service.

A damaged or modified machine must never be used. If damage or any variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in the responsibilities manual.

### Instructions

Use the operator's manual on your machine.

The Pre-delivery Preparation consists of completing the Pre-operation Inspection, the Maintenance items and the Function Tests.

Use this form to record the results. Place a check in the appropriate box after each part is completed. Follow the instructions in the operator's manual.

If any inspection receives an N, remove the machine from service, repair and re-inspect it. After repair, place a check in the R box.

Legend

- Y = yes, acceptable N = no, remove from service
- R = repaired

Comments

Pre-delivery Preparation	Y	Ν	R
Pre-operation inspection completed			
Maintenance items completed			
Function tests completed			



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Model			
Serial number			
Date			
Machine owner			
Inspected by (print	)		
Inspector signature	)		
Inspector title			

Inspector company



## Scheduled

# Maintenance Inspection Report – Scissor Lifts

Model	I	Hour	me	eter								
rial number Inspec					mpa	iny		Machine owner				
Inspected by (print)		Inspe	ecto	or sig	gnati	ure						
<b>Inspection Type</b> Q = quarterly or frequent inspections A = annual inspections		LegendMake copies of this report to u $Y =$ yes, acceptableSelect the appropriate proced $N =$ no, remove from serviceinspection(s) to perform. $\mathcal{Q} =$ not applicable $\mathcal{Q} =$ not applicable						te procedures for th		on.		
If any inspection receives an "N," tag and remove t	the machi	ine fro	om s	servi	ice, r	epair and re-	inspect it. After repai	r, place a "R" in the	box.			
Drive Chassis	Interva	ls C	2	Α		Platform			Intervals	Q	Α	
Inspect Electrical Contactors - GS-30, GS-32, GS-46, GS-47, GS-69 DC and GS-69 BE	Q-6					and Platform	sure Transducer S-30, GS-32,	A-5	Ø			
Inspect the Fuel Tank Check Valve Venting System - GS-69 RT Gas Models	Q-12						em - GS-30,	A-6	Ø			
Inspect the Tires, Wheels and Lug Nut Torque	Q-15					GS-32, GS	,	A 7	~			
Confirm the Proper Brake Configuration - GS-69, GS-84 and GS-90	Q-16					Test the Platform Overload System - GS-69 (if equipped)			A-7	Ø		
Check Drive Hub Oil Level and Fastener Torque	A-1	Q	ð			Test the Platform Overload System - GS-84 and GS-90 (if equipped)			A-8	Ø		
Test the Oscillate Axle - GS-90	A-3	Q	ð			Functions and Controls			Intervals	Q	Α	
Chassis Mechanicals and Hydraulics	Interva	ls C	2	Α		Check for Open Bulletins and Owner Registration			Q-1			
Check the Module Tray Latch Components	Q-3					Test the Fla	ashing Beacons (if eq	uipped)	Q-8			
Visual Inspection of the Hydraulic Oil	Q-9					Test Fuel Select Operation - Gas/LPG Models		Q-13				
Inspect the Hydraulic Filters	Q-10					Test the Drive Brakes		Q-17				
Test the Function Pump - GS-69 BE and GS-69 DC	A-2	Q	ð			Test Drive	Speed – Stowed Posi	ition	Q-18			
Electrical	Interva	ls (	2	Α		Test Drive	Speed – Raised Posi	tion	Q-19			
Battery Inspection	Q-2						wn Limit Switch, Lev		Q-20			
Inspect the Battery Balancer - GS-69 DC	Q-4					GS-47	nit Switches - GS-30,	GS-32, GS-46 and				
Inspect the Electrical Wiring	Q-5					Test the Platform Gate Proximity Switches and the			Q-21			
Inspect the Voltage Inverter - (if equipped)	Q-7					Extension Deck Limit Switch - GS-2646 AV, GS-2646 AV35						
Engine	Interva	ls C	2	Α		· · · · · · · · · · · · · · · · · · ·			A-4	Ø		
Check the Exhaust System	Q-11				1	GS-69, GS	-84 and GS-90 (if equ	lipped)				
Check and Adjust Engine RPM	Q-14											



Engines - Perkins Under 1000 Hours

Engines - GM Under 1000 Hours

P0-7

P0-8

# **Maintenance Inspection Report – Scissor Lifts**

Model		Но	ur mete		Date								
Serial number		Ins	Inspector company				Machine owner						
Inspected by (print)		Ins	Inspector signature										
Programmed maintenance will be completed based on machin hours. This program includes the onetime or commissioning procedures for new products. The onetime procedures will be completed at 50 or 150 hours			g Y = yes, acceptable in N = no, remove from service S			Make copies of this report to use for each inspection. Select the appropriate procedures for the type of inspection(s) to perform.						e of	
If any inspection receives an "N," tag and remov	ve the ma	achine	from ser	vice, r	epair and re-inspect it. A	After repair	, place a "R" in	the	box				
Commissioning		50	150		Programmed Maintenance			Hours are in thousands					
50 Hour Service - all models C-1			Ø		All models Perfe		erform every:	1	2	3	4	5	6
Perform Engine Maintenance - 50 Hours C-2			Ø	Engines - all models, 1		000 Hours	P1-1		Ø	Ø	Ø	Ø	Ø
Perform 150 Hour Service C-3		Ø			Replace the Drive Hub GS-84 and GS-90	Oil - GS-6	69, P1-2		Ø	Ø	Ø	Ø	Ø
					Engines - all models, 2	2000 Hours	s P2-1	Ø		Ø	Ø	Ø	Ø
Programmed Maintenance - Under 1000 HRS		Status	Enter Hours		Replace the Hydraulic	Filters	P2-2	Ø		Ø	Ø	Ø	Ø
Inspect the Engine Air Filter - GS-69 RT	P0-1		40		Check the Free-wheel GS-84 and GS-90	Configurat	tion - P2-3	Ø		Ø	Ø	Ø	Ø
Grease the Steer Yokes - GS-30, GS-32, GS-46 and GS-47	P0-2		100		Check the Scissor Arm (and Slider Blocks, If E		ds P2-4	Ø		Ø	Ø	Ø	Ø
Engines - Deutz Under 1000 Hours	P0-3				Grease Steer Axle Wh	1 11 /	as - P2-5	Ø		Ø	Ø	Ø	Ø
Engines - Ford Under 1000 Hours	P0-4				GS-69 BE and GS-69		JJ				~	2	2
Engines - Kohler Under 1000 Hours	P0-5			1	Test or Replace the Hy	/draulic Oi	P2-6	Ø		Ø	Ø	Ø	Ø
Engines - Kubota Under 1000 Hours	P0-6				Engines - all models, 3	8000 Hours	s P3-1	Ø	Ø		Ø	Ø	Ø