

Superior Arm and Pad Profile Designed to Eliminate Damage





Profiled arms and pads easily knife between rolls



High-flow revolving connection reduces heat and energy consumption



Excellent visibility facilitates second tier roll handling



Streamlined pad with serviceable wear tiles extends pad life



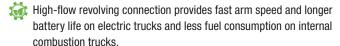
High-torque, heavy-duty rotator drivetrain for demanding applications

APPLICATIONS

Suitable for mills, stevedores and shippers of large rolls of packaging paper of all types. It is also the base clamp for the jumbo tissue roll industry.

FEATURES

- Highly durable arm structure and pad profile that eliminates damage from knifing between rolls in containers, trailers, and railcars.
- Pad protectors reduce wear to the contact pads.
- Pad alignment system using dual spring technology holds the contact pads in proper alignment.
- A variety of arm styles for flexibilty in any application.
- Short arm positioning to optimize small roll handling.
- Excellent visibility through arms.



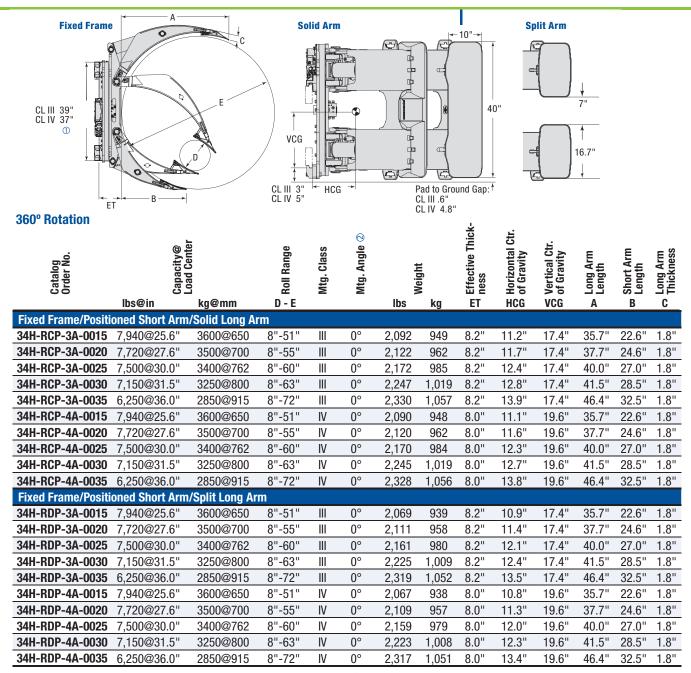
- Quick 360° rotation speed with 15-tooth pinion.
- High-torque, heavy-duty rotator drivetrain proven to provide superior durability.
- Can be configured with 2, 3 or 4 pads.
- High-strength castings provide structural life needed for robust applications.

OPTIONS

- Wide range of contact pads for every type of paper.
- Split or solid arm.
- Fixed short arm for applications with roll sizes on the high side of the clamp's capacity range.
- 180° Stop Group.
- AFC Adaptive Force Control.
- HFCTM Hydraulic Force Control.
- ERC Electronic Rotational Control.







① Dimension is the widest spread of either upper or lower hook.

HYDRAULIC FLOW & PRESSURE

	Maximum Clamp & Rotate	Maximum Deliverable Truck	Clamp Circuit Pressure	Rotator Circuit Pressure	Number	Flow Clamp	ROTATOR SPECIFICATIONS			
Model	Operating Pressure (psi)	Pressure (psi)	Protected Yes/No?	Protected Yes/No?	of Functions	Min-Rec-Max Function 1 / gpm	Model	RPM	Recommended Flow GPM	Torque in-lbs@2300 psi
34H	2300	2300	No	No	2	10 - 15 - 20	34H	4.8	15	106,000

If the maximum deliverable truck pressure exceeds maximum clamp or rotate operating pressure and the attachment is not pressure protected, then auxiliary pressure protection is required.

Cascade Corporation • PO Box 20187 • Portland, OR 97294-0187 • USA • 800 CASCADE (227.2233) • Tel 503.669.6257 • Fax 800.693.3768 • Fax 503.669.6367 Cascade Canada Ltd. • 5570 Timberlea Blvd. • Mississauga, Ontario L4W 4M6 • Canada • 800.380.2272 • Tel 905.629.7777 • Fax 905.629.7785



^{2°} mounting available, consult Cascade.

All models can be configured with a fixed short arm. Consult Cascade for model number and specifications.

O° mounting is suitable for general applications with primarily vertical roll handling. O° mounting must be used when stacking above 220".

Rubber or Urethane coatings increase the pad thickness. For frequent bilge operations, a 2° mounting is recommended.

Model shown is with Herringbone contact pads. Other pad options are available, consult Cascade.

Auxiliary pressure protection is required for the rotator section unless the option was specified at the time of the order. Contact your Cascade representative for details.